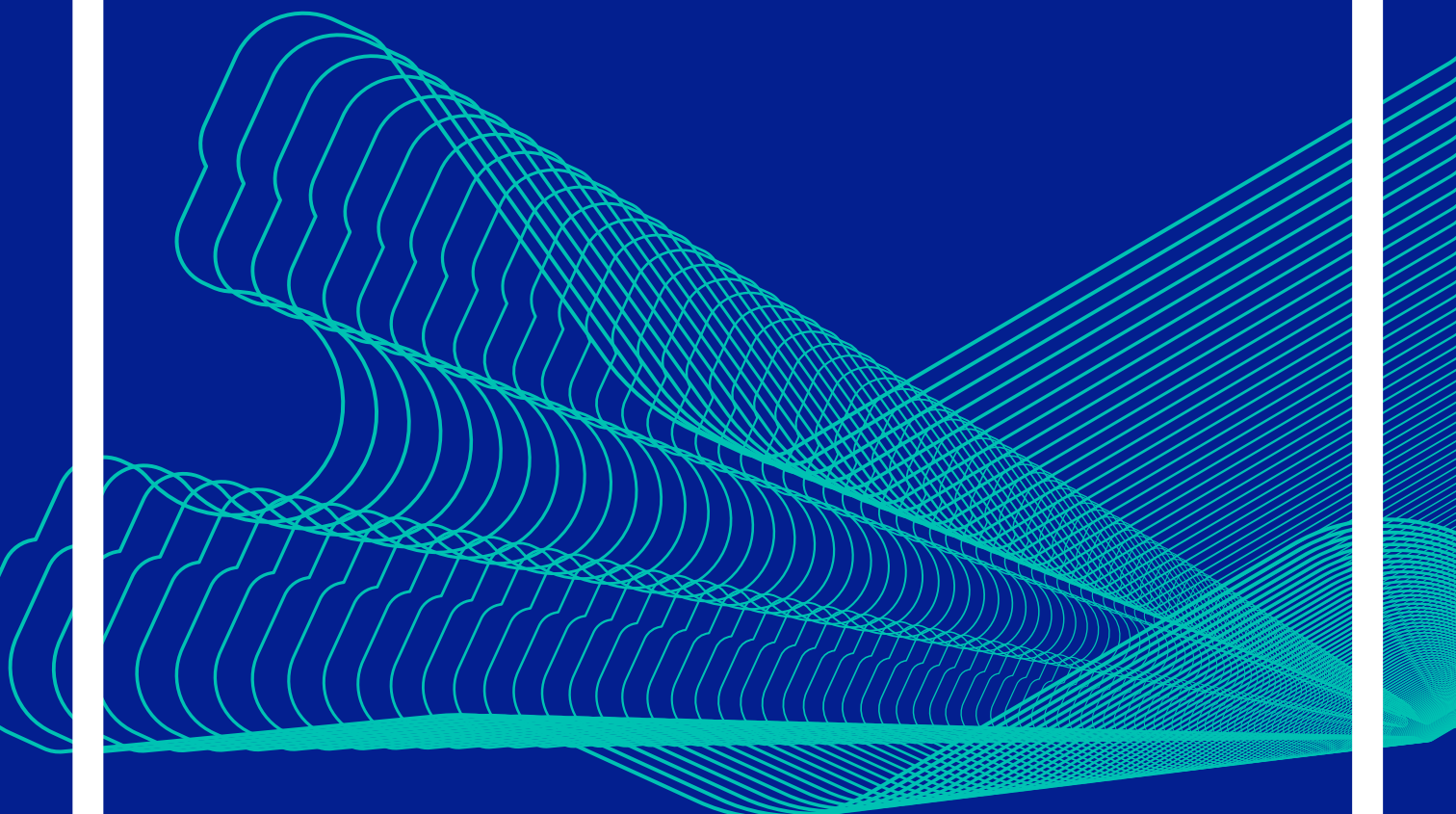
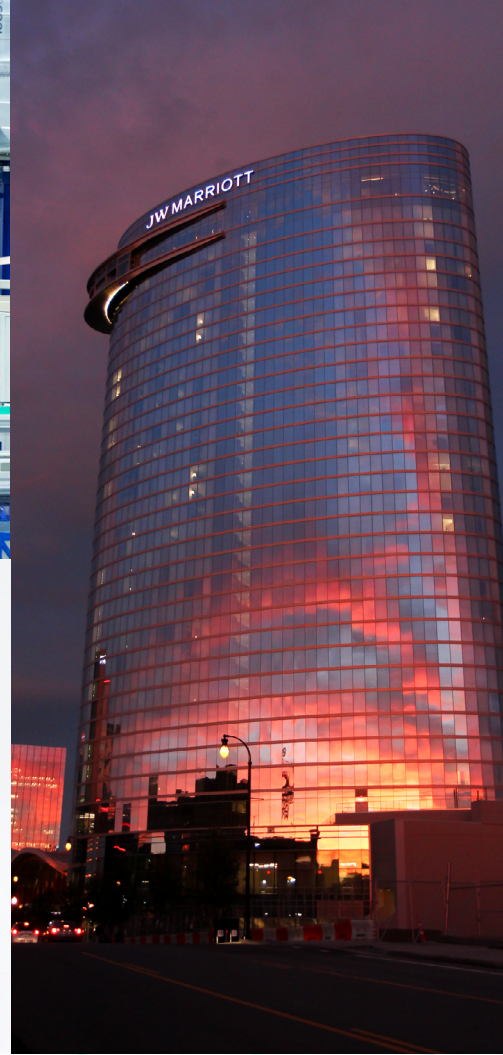




Standard profiles 2024

Insulation solutions for
windows, doors, and facades.



Standard profiles for windows, doors, and facades

Find your perfect match – our standard profile solutions

Our standard offering comprises more than 700 freely available geometries for varying markets and needs. High quality solutions can be created using the insulating profiles in the standard program. All serial products can be rapidly supplied in any length and quantity to any location in the world, thanks to our global network of 13 production sites and more than 45 sales offices. Our specialists will gladly assist you with your project from the planning and development stage up to the finished product.

Low Lambda Polyamide – thermal break has a new value

On the path towards an optimized Uf value, we have also developed a new standard: our Low Lambda polyamide. With this innovation we can now offer you two possibilities to match your requirements. Choose between a reduced Uf value by maintaining the same frame size or a smaller frame while leaving the Uf value unchanged.

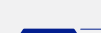
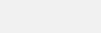


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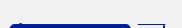
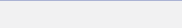
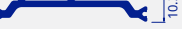
Low Lambda,
the new standard

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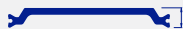
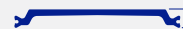
12 mm	16 mm	20 mm	22 mm	23 mm	24 mm
 839200	 855400	 824300	 817700	 833100	 842400
	 856000	 835200	 847500		 853300
		 830600	 842300		 804100
		 834600	 818000		 828300
		 842700			 833800
		 845700			 842200
		 829300			 829400
					 813900
					 847700
					 854100
					 834000
					 853400

Standard profiles Low Lambda Polyamide

Our profiles are done in Low Lambda PA 66 GF25, dry impact resistant.

37 mm	38 mm	39 mm		40 mm	42 mm
 829900	 843600	 810800	 823400	 841900	 806800
 813700	 808000	 827300	 805000	 806400	 849900
		 801600	 800800	 848200	 845400
		 842000			 840000
		 827200			 840100
		 805100			 835700
		 801500			 835600
		 842100			 839900
		 821300			 849800
		 827100			
		 855500			
		 801400			

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44 mm	45 mm	46 mm	50 mm	54 mm	55 mm
 810700	 808100	 852600	 812800	 812600	 833500
			 854000	 812500	
				 822900	

Anti bi-metal		Profiles for sliding doors
 835800	 810000	 851800
 850900	 824600	 843500
 835900	 850200	
 835400		
 851000		

Standard profiles PA66 GF25

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9 mm	10 mm	12 mm	13 mm	14 mm
 254000	 204600#	 977500	13.4 mm  979200	 202300
	 244800	 926900 · 975300		 913700
	 269800#	 209900	13.5 mm  249100	 202400
		 328100		 217100
		 958241	 969505	 233200
		 282000		 948600
		 442500*		 493100#
				 486900
				 948700
				 235300
				 240200#
				 980600
				 268200
				 933900 · 951459
				 919200 · 951159
				 263400
				 259900#
				 951559 · 943300
				 241600
				 241600
				 268200

Standard profiles Polyamide

Our standard profiles are available in Standard and Recycled PA 66 GF25, dry impact resistant.

14 mm					15 mm
14.6 mm	14.8 mm				 910300
 355700*	 280600	 295600#	 403400	 320100*	 952200#
 223900	 931000 · 951659	 299000	 221400	 257100	 538500
 313000*	 216800	 486100*	 237600	 270300	 260500
	 271800	 201000	 246700	 937700	 260400
	 924300 · 945500 951259	 931100 · 951759	 300800	 488200	
	 203900	 941600 · 951859	 271500	 977000	
	 208500	 961459	 273500		
	 952100 · 962059	 925500	 289700		
	 406100#	 975800	 961559		
	 378600	 279000	 987400		
	 937600	 221900	 335600#		

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16 mm			17 mm	18 mm
 962159#	 976000	 445500	 589200	 955100
 973500	 296500	 977900	 592000	 908300
 232900 · 265800	 277600*#	 940300	 286600#	 221200
 912000 · 955900 951359	 962259#	 981700	 420800*#	 249200
 345800#	 970559	 296600	 242700#	 964000
 221000	 973600	 980900	 330400	 233800
 961859	 942100	 214400	 325300	 270200
 963900	 976100	 221100		 955000
 203200#	 265900	 227500		 541400
 219900	 941800	 270100		 267100
 270000	 961959	 296900		 276900
 940800	 977600			

Standard profiles Polyamide

Our standard profiles are available in Standard and Recycled PA 66 GF25, dry impact resistant.

18 mm			19 mm	20 mm	
 224100	18.6 mm		 316700	 933200	 228900
 290600	 210900	 276000	 316900	 912500 · 957600	 499500#
 357400*	 273300	 250800	 316800	 277400	 387200*
 955200	 912100 · 912159	 979300		 957300	 234700
 277000	 912800	 330500		 246500	 269100*
 343900	 977700	 952459		 941700	 945800
 235400	 279300*			 942600	 562100
 322100*	 332700*			 271000	 957400
 248300	 360500*			 296200	 937000
 955300	 276800			 976600	 444500
	 324600			 249900	 228700
	 226300			 250100	 218500

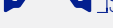
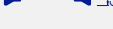
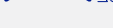
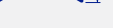
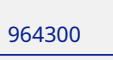
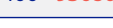
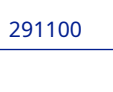
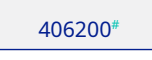
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*Article production in America or Asia / #Head not compatible to Standard Groove

20 mm		21 mm	22 mm		23 mm
 964200	 250000	 556500	 202200	 977200	 283000#
 271100	 439500*#	 357500*	 242900	 413800	 538800
 966500	20.6 mm		 556400	 908400	 320400
 306700	 221500#		 269700	 286700	 282600
 325500	 221600#		 966605	 389600	
 283600			 978700	 245800	
 493600			 413700	 491600	
 297800*			 228100	 439100*	
 924900			 271300*		
 964100			 243000		
 271200			 431300		
 330700			 245900		

Standard profiles Polyamide

Our standard profiles are available in Standard and Recycled PA 66 GF25, dry impact resistant.

24 mm					
 961759 · 933100	 235100	 987200	 253600	 979900	 561400
 965159#	 268000	 220300	 360900	 224000	 419300
 223700	 294100	 246300*	 566000	 251800	 359800
 919300 · 975900	 976700	 271400*	 322000	 969759	 546100
 390900	 940400	 927200	 495000	 246600	 443700
 241700#	 969959	 925200	 403500	 289800	 256800
 956059	 479800	 975700	 249000	 464600	 273400
 957500	 984300	 404000*	 231900	 479700	 464700
 350300	 961105	 228200	 268100	 502900	 516200
 355000	 979500	 415100	 294200	 330600	 510600
 360800	 459500	 956159	 964300	 228800	 418200
 954800	 975400 · 936800	 291100	 400800	 300400	 406200#

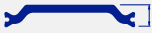
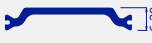
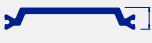
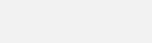
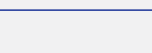
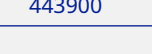
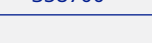
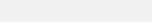
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24 mm	25 mm	26 mm
 399200	 910400	 212600
 231800	 979400	 254800
 358900	 950159	 908500
 214000	 974500	 260600
 489900	 249500	 453100
 969859	 946700	 304500
 962659	 249600	 491200
 214800	 974600	 289300#
 224600	 249700	 978800
 413900		 357700
 439400#		 321100
		 544900

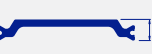
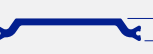
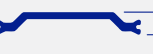
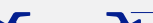
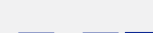
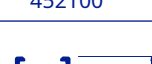
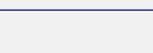
Standard profiles Polyamide

Our standard profiles are available in Standard and Recycled PA 66 GF25, dry impact resistant.

34 mm			35 mm		36 mm
 425100	 548300	 437800	 432000	 418900	 201300
 429100	 429300	 558600	 337700	 423500*	 983400
 430400	 437900	 218400	 418600	 382100	 557600
 321700	 422900	 258800	 533200	 418500	 392400
 426300	 423300	 543300	 522100	35.3 mm	 478100
 986300	 386800	 503700	 215500	 485500*	
 265600	 443900	34.8 mm	 358700	 477400*	
 532600	 260900	 300700	 452300	 477500*	
 357000	 240800	 300600	 418800		
 377100	 400100		 423700*		
 559400	 265500		 427100		
 378200	 425000		 418700		

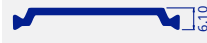
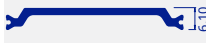
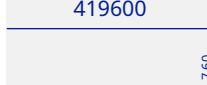
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37 mm	38 mm	39 mm	40 mm	42 mm	44 mm
 394600*	 327800	 357900	 357800	 286300	 502100
 425200	 219300	 340000	 444200	 334800	 352100
 515000	 363700	 340300	 287800	 599100	 501000
 394400*		 340200	 412000		
 394500*		 546200	 521000		
		 452100	 442800		
		 340100	 441900		
		 368500	 364700		

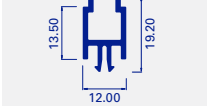
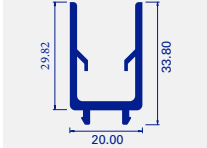
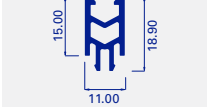
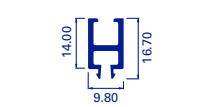
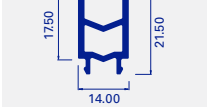
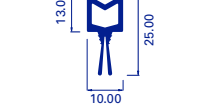
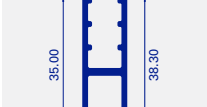
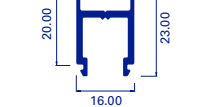
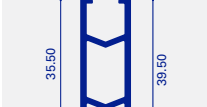
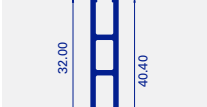
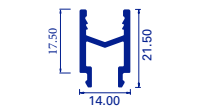
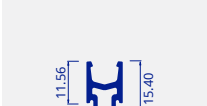
Standard profiles Polyamide

Our standard profiles are available in Standard and Recycled PA 66 GF25, dry impact resistant.

45 mm	46 mm	48 mm	49 mm	50 mm	54 mm
 466500	 200100	 365800	 617600	 419400	 419500
		 457000			 539600
					 462800
					 419600
					 492200

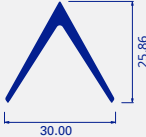
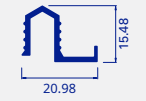
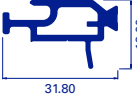
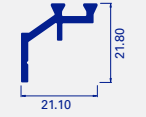
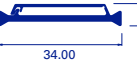
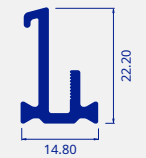
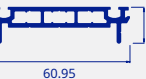
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60 mm	64 mm	77 mm	Curtain wall spacers		
 463500*	 328600	 261000*	 217300	 309900	 337500
	 507600*		 218200	 310000	 337400
	 507500*		 242300*	 341700	
			 212500	 959100	
			 242400	 959200*	
			 423200	 472500*	
			 248800*	 398900	
			 280100	 399000	

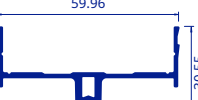
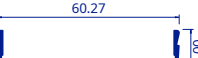
Standard profiles Polyamide

Our standard profiles are available in Standard and Recycled PA 66 GF25, dry impact resistant.

Operating Rods	Specials	Hidden Sash	Anti bi-metal		
 224400	 200600	 346000	 458800	 339000	 576000
 222400	 212100	 375400	 317000	 464400	 605100
 218000	 254400	 464900	 370000	 429900	 599900
 289400*	 505200	 529500	 317100	 520900	 598700
 254700	 492000	 506400	 339900	 521000	 590900
 224500	 432100*	 550600	 316200		 592400
	 491700*	 513400	 387500		 605200
	 449500*		 418100		

000000 Article Number / 000000 New Article /

*Article production in America or Asia / #Head not compatible to Standard Groove

Profiles for sliding doors				Profiles for minimal sliding doors
 200500	 389900	 301000	 306200#	 440100
 979600	 371900	 255300	 354300	 440200
 244900	 977100	 263000	 384300	 440300
 343200	 933000	 282200		 440400
 385200	 385100	 419000#		
 403600	 306300	 495600		
 415500	 229000	 274000		
 311300	 437700	 245000		

Material data sheet

Insulating strips of **PA 66 GF25, dry impact resistant**

Characteristic	Reference standard	Unit	Samples prepared from extruded insulating strips		Injection-moulded samples
			Dry ⁽¹⁾	Equilibrium moisture content ⁽²⁾	Dry ⁽¹⁾
melting temperature	EN ISO 11357-3	°C	min. 250 ⁽³⁾	min. 250 ⁽³⁾	min. 250 ⁽³⁾
density	EN ISO 1183-1 or -3	g/cm ³	1.3 +/- 0.05	1.3 +/- 0.05	1.3 +/- 0.05
annealing residue (glass fibre content)	EN ISO 1172	%	25 +/- 2.5	25 +/- 2.5	25 +/- 2.5
shore hardness D	EN ISO 868	-	82 +/- 4 ⁽⁴⁾	78 +/- 4 ⁽⁴⁾	84 +/- 2
impact strength	EN ISO 179-1	kJ/m ²	min. 30 or without break ⁽⁵⁾	min. 40 or without break ⁽⁵⁾	min. 35 ⁽⁶⁾
tensile strength	EN ISO 527-2 and -4	N/mm ²	min. 80 ⁽⁷⁾	min. 50 ⁽⁷⁾	min. 110 ⁽⁸⁾
Young's modulus	EN ISO 527-2 and -4	N/mm ²	min. 4500 ⁽⁷⁾	min. 2000 ⁽⁷⁾	min. 6000 ⁽⁸⁾
elongation at break	EN ISO 527-2 and -4	%	min. 3 ⁽⁷⁾	min. 7 ⁽⁷⁾	min. 3 ⁽⁸⁾

¹⁾ Sample water content less than 0.2 % by weight
²⁾ Fast conditioning acc. to EN ISO 1110 (23 °C / 50 %)
³⁾ Maximum temperature 300 °C
⁴⁾ Specimen thickness 2 mm, unstacked
⁵⁾ Specimen 2fU (50 mm x 10 mm x 2 mm)
⁶⁾ Specimen 1fU (80 mm x 10 mm x 4 mm)
⁷⁾ Specimen Type 1BA
⁸⁾ Specimen Type 1A

In case of specific questions we gladly offer you our individual support.

Material data sheet

Insulating strips of **Low Lambda PA 66 GF25, dry impact resistant**

Characteristic	Reference standard	Unit	Samples prepared from extruded insulating strips	
			Dry ⁽¹⁾	Equilibrium moisture content ⁽²⁾
melting temperature	EN ISO 11357-3	°C	min. 250 ⁽³⁾	min. 250 ⁽³⁾
density	EN ISO 1183-1 or -3	g/cm ³	1.0 +/- 0.1	1.0 +/- 0.1
annealing residue (glass fibre content)	EN ISO 1172	%	25 +/- 2.5	25 +/- 2.5
shore hardness D	EN ISO 868	-	77 +/- 4 ⁽⁴⁾	67 +/- 4 ⁽⁴⁾
impact strength	EN ISO 179-1	kJ/m ²	min. 20 ⁽⁵⁾	min. 30 ⁽⁵⁾
tensile strength	EN ISO 527-2 and -4	N/mm ²	min. 50 ⁽⁶⁾	min. 35 ⁽⁶⁾
Young's modulus	EN ISO 527-2 and -4	N/mm ²	min. 2900 ⁽⁶⁾	min. 1300 ⁽⁶⁾
elongation at break	EN ISO 527-2 and -4	%	min. 3 ⁽⁶⁾	min. 8 ⁽⁶⁾

¹⁾ Sample water content less than 0.2 % by weight
²⁾ Fast conditioning acc. to EN ISO 1110 (23 °C / 50 %)
³⁾ Maximum temperature 300 °C
⁴⁾ Specimen thickness 2 mm, unstacked
⁵⁾ Specimen 2fU (50 mm x 10 mm x 2 mm)
⁶⁾ Specimen Type 1BA

In case of specific questions we gladly offer you our individual support.

Material data sheet

Insulating strips of **Recycled PA 66 GF25**, dry impact resistant



Characteristic	Reference standard	Unit	Samples prepared from extruded insulating strips		Injection-moulded samples
			Dry ⁽¹⁾	Equilibrium moisture content ⁽²⁾	Dry ⁽¹⁾
melting temperature	EN ISO 11357-3	°C	min. 250 ⁽³⁾	min. 250 ⁽³⁾	min. 250 ⁽³⁾
density	EN ISO 1183-1 or -3	g/cm ³	1.3 +/- 0.05	1.3 +/- 0.05	1.3 +/- 0.05
annealing residue (glass fibre content)	EN ISO 1172	%	25 +/- 2.5	25 +/- 2.5	25 +/- 2.5
shore hardness D	EN ISO 868	-	82 +/- 4 ⁽⁴⁾	78 +/- 4 ⁽⁴⁾	84 +/- 2
impact strength	EN ISO 179-1	kJ/m ²	min. 30 or without break ⁽⁵⁾	min. 40 or without break ⁽⁵⁾	min. 35 ⁽⁶⁾
tensile strength	EN ISO 527-2 and -4	N/mm ²	min. 80 ⁽⁷⁾	min. 50 ⁽⁷⁾	min. 110 ⁽⁸⁾
Young's modulus	EN ISO 527-2 and -4	N/mm ²	min. 4500 ⁽⁷⁾	min. 2000 ⁽⁷⁾	min. 6000 ⁽⁸⁾
elongation at break	EN ISO 527-2 and -4	%	min. 3 ⁽⁷⁾	min. 7 ⁽⁷⁾	min. 3 ⁽⁸⁾

¹⁾ Sample water content less than 0.2 % by weight
²⁾ Fast conditioning acc. to EN ISO 1110 (23 °C / 50 %)
³⁾ Maximum temperature 300 °C
⁴⁾ Specimen thickness 2 mm, unstacked
⁵⁾ Specimen 2fU (50 mm x 10 mm x 2 mm)
⁶⁾ Specimen 1fU (80 mm x 10 mm x 4 mm)
⁷⁾ Specimen Type 1BA
⁸⁾ Specimen Type 1A
⁹⁾ The polyamide 66 used consists of 100% post industrial recycled materials.

In case of specific questions we gladly offer you our individual support.

Material data sheet

Insulating strips of **Recycled Low Lambda PA 66 GF25**, dry impact resistant



Characteristic	Reference standard	Unit	Samples prepared from extruded insulating strips	
			Dry ⁽¹⁾	Equilibrium moisture content ⁽²⁾
melting temperature	EN ISO 11357-3	°C	min. 250 ⁽³⁾	min. 250 ⁽³⁾
density	EN ISO 1183-1 or -3	g/cm ³	1.0 +/- 0.1	1.0 +/- 0.1
annealing residue (glass fibre content)	EN ISO 1172	%	25 +/- 2.5	25 +/- 2.5
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tensile strength	EN ISO 527-2 and -4	N/mm ²	min. 50 ⁽⁶⁾	min. 35 ⁽⁶⁾
Young's modulus	EN ISO 527-2 and -4	N/mm ²	min. 2900 ⁽⁶⁾	min. 1300 ⁽⁶⁾
elongation at break	EN ISO 527-2 and -4	%	min. 3 ⁽⁶⁾	min. 8 ⁽⁶⁾

¹⁾ Sample water content less than 0.2 % by weight
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⁶⁾ Specimen Type 1BA
⁷⁾ The polyamide 66 used consists of 100% post industrial recycled materials.

In case of specific questions we gladly offer you our individual support.

Cooperation partners

Europe

- Federation of European Window and Curtain Wall Manufacturers' Associations

Belgium & Netherlands

- BUtgb vzw - UBAtc asbl · Belgian Union for Technical Approval in Construction
- FAC · Federatie Aluminium Constructeurs
- VMRG · Vereniging van Metalen Ramen - en Gevefabrikanten

France

- CSTB · Centre Scientifique et Technique du Bâtiment
- SNFA · Syndicat National de la Construction des Fenêtres, Façades et Activités Associées

Germany

- IFT-Rosenheim · Institut für Fenstertechnik e. V.
- FIW-München · Forschungsinstitut für Wärmeschutz e. V.
- IFZ · Informationszentrum Fenster Türen Fassaden e. V.
- VFF · Verband der Fenster- und Fassadenhersteller
- Bundesdeutscher Arbeitskreis für Umweltbewusstes Management (B.A.U.M.) e. V.
- A/U/F Aluminium und Umwelt im Fenster- und Fassadenbau
- EPEA Internationale Umweltforschung GmbH
- Deutsche Gesellschaft für Nachhaltiges Bauen

Great Britain

- CAB · Council for Aluminium in Building
- BFRC · British Fenestration Rating Council

Italy

- UNICMI · Unione nazionale delle Industrie delle Costruzioni Metalliche dell'Involucro e dei serramenti
- AITAL / QUALITAL · Associazione Italiana Trattamenti superficiali Alluminio / Organismo di Certificazione

Portugal

- ANFAJE · Associação Nacional dos Fabricantes de Janelas Eficientes
- APAL · Associação Portuguesa Do Alumínio

Spain

- AEA · Asociación Española del Aluminio y Tratamientos de Superficie
- ASEFAVE · Asociación Española de Fabricantes de Fachadas Ligeras y Ventanas
- Tecnia Research & Innovation
- ENSATEC · Laboratorio de Ensayos Tecnológicos

The Americas

North America

- FGIA · Fenestration and Glazing Industry Alliance
- AEC · Aluminum Extruders Council
- GANA · Glass Association of North America
- NFRC · National Fenestration Rating Council

South America

- CAIAMA · Cámara Argentina de la Industria del Aluminio y Metales Afines.
- Brasil AFEAL · Associação Nacional de Fabricantes de Esquadrias de Alumínio.
- AMEVEC · Asociación Mexicana de Ventanas y Cerramientos

Asia

China

- CAIGA · China Architectural and Industrial Glass Assn.
- CCMSA · China Construction Metal Structure Assn.
- Hong Kong Facade Association
- National Committee of Standardization for Non-ferrous Metals

Korea

- KAFA · Korea Architectural Facade Association

Singapore

- SGBC · Singapore Green Building Council
- BCA · Building and Construction Authority of Singapore
- ESI · Energy Studies Institute – National University of Singapore

Australasia

Australia & New Zealand

- Window Association of New Zealand
- Australian Window Association
- AGGA · Australian Glass and Glazing Association

Certifications



Europe

TÜV Certification
according to ISO 9001:2015
Cradle to Cradle Certified™
Gold level Material Health Certificate
Environmental Product Declaration

Germany

TÜV Certification
according to
ISO 14001:2015
ISO 50001:2018
ISO 45001:2018

Italy

TÜV Certification
according to
ISO 14021:2021
RINA Certification
according to ISO 45001

Belgium

ATG Certification

North America

TÜV Certification
according to ISO 9001:2015

Russia

GOST Certification
Cradle to Cradle Certified™
Gold level Material Health Certificate

China

TÜV Certification
according to
ISO 14001:2015
ISO 9001:2015
ISO 45001:2018

Hong Kong

TÜV Certification
according to
ISO 14001:2015
ISO 9001:2015
ISO 45001:2018

Singapore

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