

Unless otherwise noted, use pocket (A)

+Denotes PA 66 GF40
*Denotes article added in 2025

12 mm	13 mm	14 mm	15 mm	16 mm	17 mm	18 mm	19 mm	20 mm				
259700	13.5 mm	14.22 mm	14.6 mm	14.8 mm	432100	270000	286600	270200	18.6 mm	19.23mm	279400	516100
958241	969505*	514300	259600	216800	277600	17.8 mm	357400	279200	279200	514200	279500	590100
			259900	259500	925100	325300	550500	279300	19.5 mm	297800	924900	
			263400	486100	955900		908300		354300	361000	20.8 mm	
			313000	945500		16.6 mm	955000			301700	541300	
			355700	953241	420800					439500		
				948500								
21 mm	22 mm	23 mm	24 mm	25 mm	26 mm	27 mm	28 mm	29 mm	30 mm	31 mm	32 mm	
357500	245800	306300	279600	946700	978800	271900	223500	29.15 mm	279800	31.9 mm	216100	
21.17 mm	413700		279700	599600	25.98 mm	26.99 mm	27.75 mm	379700	540500	541800	259800	
474700	439100		418200	514400	514400	567800	321300	547500	547500		306200	
	599800*		439400	512000		578100	975100				355800	
	978700		448400								587200	
											619600	
											619700	
34 mm	35 mm	36 mm	37 mm	38 mm	>39 mm							
384200	310700	423500	35.59 mm	412100	394400	266700	589800*	412000	391500	470800	463500	
581700	310800	423700	550100	394500	335900 / 463400*	589900*	589900*	332500 / 613000*	301800	311300	328600	
590500	310900	606900	35.98 mm	394600		550200					567900	
949200 / 623300*	311000		579700								261000	
986200	311100	611200										
986300	386400											

Solutions for curtainwall application

Standard operating rod profiles	Standard pressure plates	Standard curtainwall clip profiles	Pocket Filler	Sash Trim
222400	518800*	472500 / 489800*	405900*	405800*
	449500*			

Shearless solution

20 mm	32 mm
598700	584815
24 mm	34 mm
554715	584715

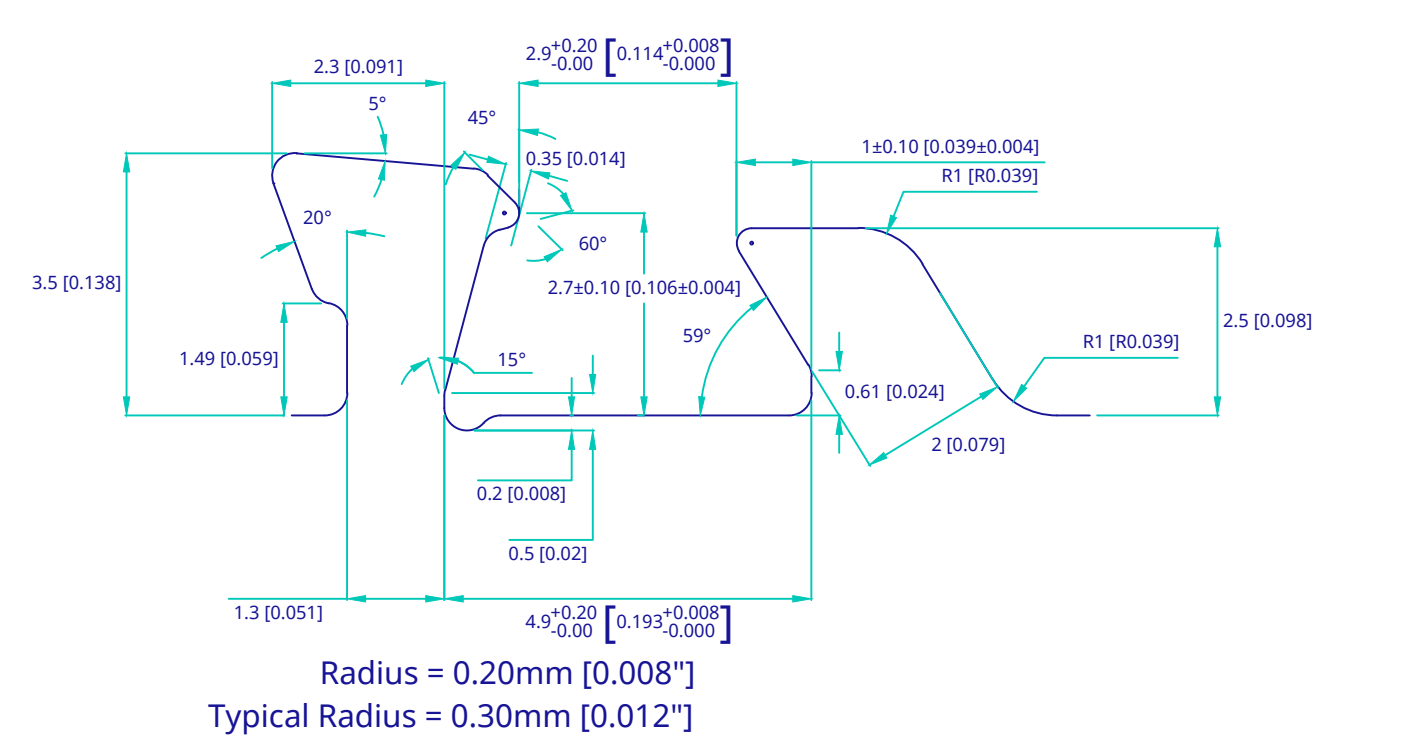
Thermal isolator clip

41.65 mm	88.27 mm
567700*	540200*

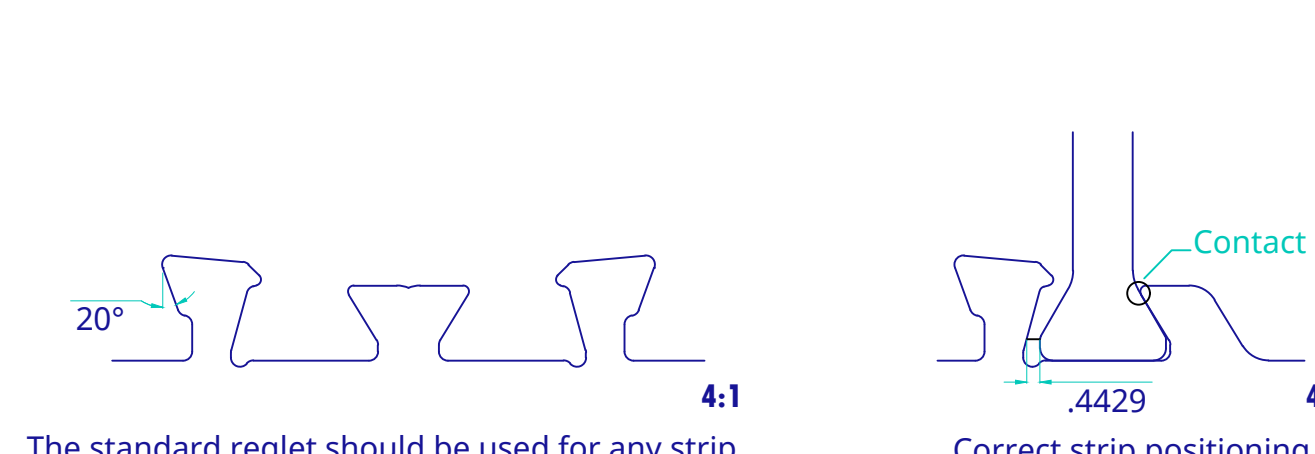
Reglet design

Strip reglets

A	B	C	D	E	F	G	H	K
4.20 mm Standard Head Dual Strips	5.77 mm Special Head Hollow Strip	6.48 mm Special Head Hollow Strip	6.70 mm Special Head Hollow Strip	8.27 mm Special Head Hollow Strip	5.20 mm Special Head Special Strip	Clip interface for 472500	5.77 mm Special Head Special Strip	2.31 mm Special Head Special Strip
Variable distance per application	Recommended minimum separation is 2mm (0.08")	Hammers are different, due to strip contact.		Variable distance per application		Aluminum shown for reference only. Customer to verify actual tolerance required.		

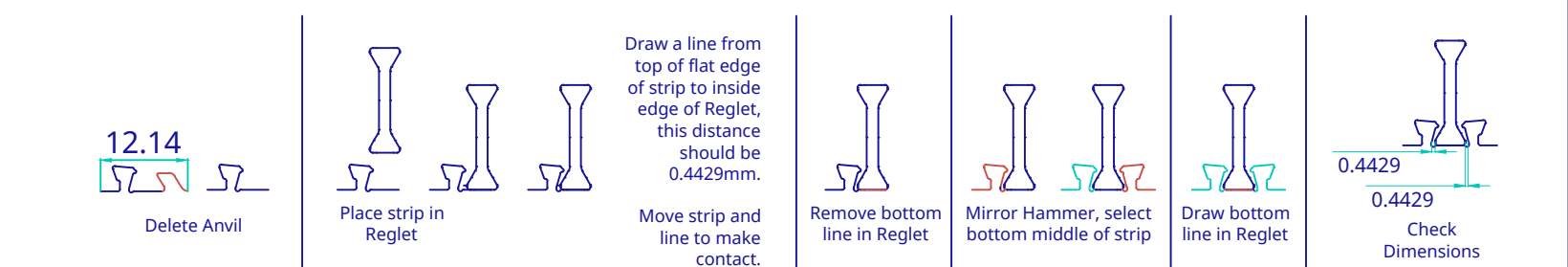


Reglets setup

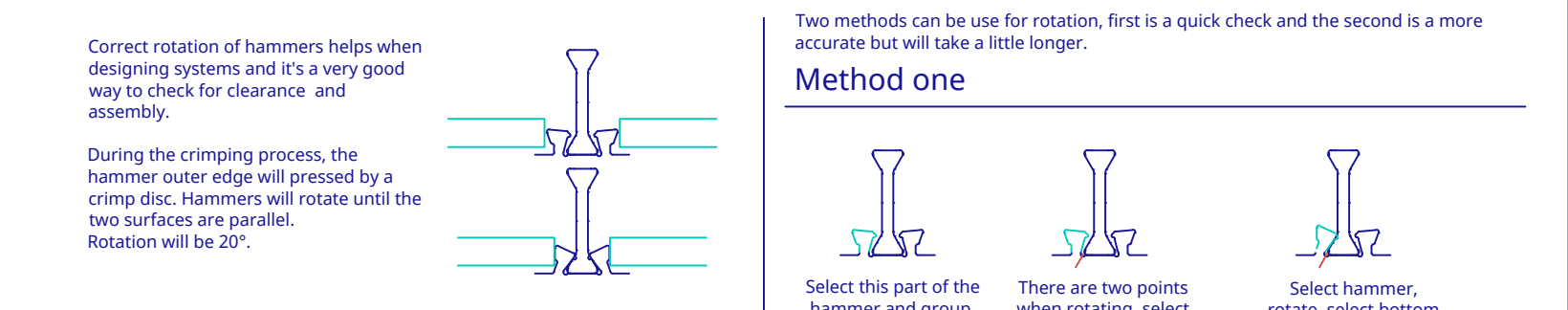


The standard reglet should be used for any strip with a standard head (4.2mm).
Interior of the reglet should not be changed.
The exterior can be modified some, but the 20° angle should not. This angle is critical to the crimping process.

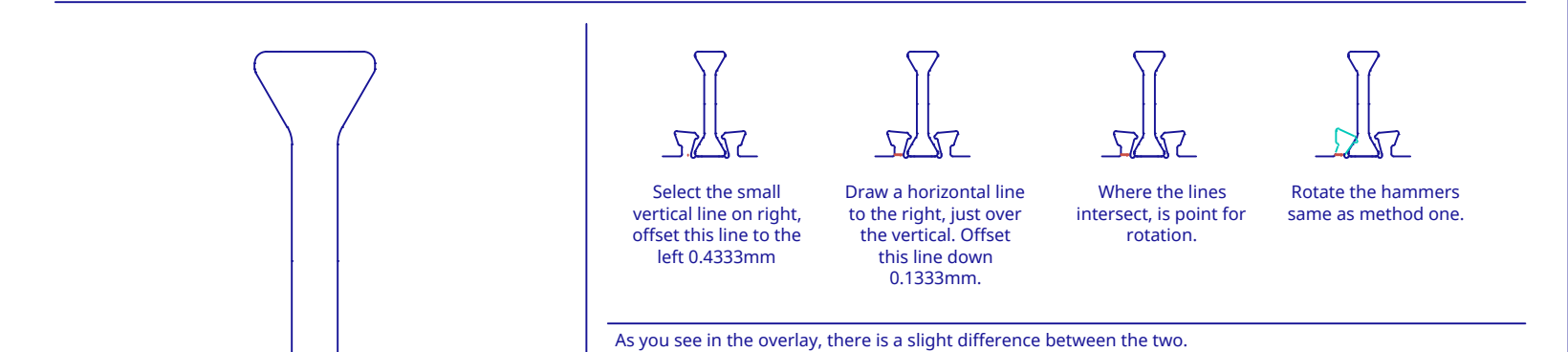
Steps for converting from a Hammer / Anvil reglet to a two hammer reglet.



Steps for hammer rotation



Method two



Method one
Method two
Overlay
Issue Date: 03/27/2025